| В          | Sektion             | SECTION B — PERFORMING OPERATIONS; TRANSPORTING   |
|------------|---------------------|---|
| B42        | Klasse              | BOOKBINDING; ALBUMS; FILES; SPECIAL PRINTED MATTER  |
| B42C       | Unterklasse         | BOOKBINDING (cutting or perforating machines, devices, or tools B26; folding sheets or webs B31F; ornamenting books B44)  |
| B42C 1/00  | Hauptgruppe         | Collating or gathering sheets combined with processes permanently attaching together sheets or signatures or for interposing inserts (collating or gathering sheets or signatures without permanently attaching them together B65H 39/00) [2] |
| B42C 1/10  | 1-Punkt Untergruppe | . Machines for both collating or gathering and interposing inserts  |
| B42C 1/12  | 1-Punkt Untergruppe | . Machines for both collating or gathering and permanently attaching together the sheets or signatures  |
| B42C 3/00  | Hauptgruppe         | Making booklets, pads, or form sets from multiple webs  |
| B42C 5/00  | Hauptgruppe         | Preparing the edges or backs of leaves or signatures for binding  |
| B42C 5/02  | 1-Punkt Untergruppe | . by rounding or backing  |
| B42C 5/04  | 1-Punkt Untergruppe | . by notching or roughening   |
| B42C 5/06  | 1-Punkt Untergruppe | . by fanning  |
| B42C 7/00  | Hauptgruppe         | Manufacturing bookbinding cases or covers of loose-leaf binders (book covers B42D 3/00)   |
| B42C 9/00  | Hauptgruppe         | Applying glue or adhesive peculiar to bookbinding   |
| B42C 9/02  | 1-Punkt Untergruppe | . for securing back linings, strips, ribbons, or headbands  |
| B42C 11/00 | Hauptgruppe         | Casing-in   |
| B42C 11/02 | 1-Punkt Untergruppe | . Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets (B42C 11/06 takes precedence)   |
| B42C 11/04 | 1-Punkt Untergruppe | . Machines or equipment for casing-in or applying covers to books (B42C 11/06 takes precedence)   |
| B42C 11/06 | 1-Punkt Untergruppe | . Machines or equipment for casing-in by welding plastic materials  |
| B42C 13/00 | Hauptgruppe         | Bookbinding presses (general features of presses B30B); Joint-creasing equipment for bookbinding; Drying or setting devices for books   |
| B42C 15/00 | Hauptgruppe         | Jacketing books   |
| B42C 17/00 | Hauptgruppe         | Rebinding books   |
| B42C 19/00 | Hauptgruppe         | Multi-step processes for making books   |
| B42C 19/02 | 1-Punkt Untergruppe | . starting with single sheets   |
| B42C 19/04 | 1-Punkt Untergruppe | . starting with signatures  |
| B42C 19/06 | 1-Punkt Untergruppe | . starting with webs not provided for elsewhere   |
| B42C 19/08 | 1-Punkt Untergruppe | . Conveying between operating stations in machines (conveyers in general B65G)  |
| B42C 99/00 | Hauptgruppe         | Subject matter not provided for in other groups of this subclass [2006.01]  |