В	Sektion	PERFORMING OPERATIONS; TRANSPORTING
B27	Klasse	WORKING OR PRESERVING WOOD OR SIMILAR MATERIAL; NAILING OR STAPLING MACHINES IN GENERAL
B27N	Unterklasse	MANUFACTURE BY DRY PROCESSES OF ARTICLES, WITH OR WITHOUT ORGANIC BINDING AGENTS, MADE FROM PARTICLES OR FIBRES CONSISTING OF WOOD OR OTHER LIGNOCELLULOSIC OR LIKE ORGANIC MATERIAL (containing cementitious material B28B; shaping of substances in a plastic state B29C; fibreboards made from fibrous suspensions D21J; drying F26B 17/00) [4]
B27N 1/00	Hauptgruppe	Pretreatment of moulding material [4]
B27N 1/02	1-Punkt Untergruppe	. Mixing the material with binding agent (mixing in general B01F) [4]
B27N 3/00	Hauptgruppe	Manufacture of substantially flat articles, e.g. boards, from particles or fibres [4]
B27N 3/02	1-Punkt Untergruppe	. from particles [4]
B27N 3/04	1-Punkt Untergruppe	. from fibres [4]
B27N 3/06	1-Punkt Untergruppe	. Making particle boards or fibreboards, with preformed covering layers, the particles or fibres being compressed with the layers to a board in one single pressing operation [4]
B27N 3/08	1-Punkt Untergruppe	. Moulding or pressing (presses in general B30B) [4]
B27N 3/10	2-Punkt Untergruppe	Moulding of mats [4]
B27N 3/12	3-Punkt Untergruppe	from fibres [4]
B27N 3/14	3-Punkt Untergruppe	Distributing or orienting the particles or fibres [4]
B27N 3/16	2-Punkt Untergruppe	Transporting the material from mat moulding stations to presses (B27N 3/22 takes precedence); Apparatus specially adapted for transporting the material or component parts therefor, e.g. cauls (transport devices in general B65G) [4]
B27N 3/18	2-Punkt Untergruppe	Auxiliary operations, e.g. preheating, humidifying, cutting-off [4]
B27N 3/20	2-Punkt Untergruppe	characterised by using platen-presses [4]
B27N 3/22	3-Punkt Untergruppe	Charging or discharging [4]
B27N 3/24	2-Punkt Untergruppe	characterised by using continuously acting presses having endless belts or chains moved within the compression zone [4]
B27N 3/26	2-Punkt Untergruppe	characterised by using continuously acting presses having a heated press drum and an endless belt to compress the material between belt and drum [4]
B27N 3/28	2-Punkt Untergruppe	characterised by using extrusion presses [4]
B27N 5/00	Hauptgruppe	Manufacture of non-flat articles [4]
B27N 5/02	1-Punkt Untergruppe	. Hollow articles [4]
B27N 7/00	Hauptgruppe	After-treatment, e.g. reducing swelling or shrinkage, surfacing; Protecting the edges of boards against access of humidity [4]
B27N 9/00	Hauptgruppe	Arrangements for fireproofing (fireproofing materials C09K 21/00) [4]